INTERFLANGES

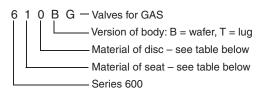
FOR GENERAL APPLICATION



GENERAL INFORMATION, MATERIALS

BUTTERFLY VALVES SERIES 600 ARE MANUFACTURED IN DN 32 ÷ DN 200 (1" 1/4 - 8").

TYPE DESIGNATION:



GENERAL APPLICATIONS:

Butterfly valves series 600 are suitable for many applications where tight shut-off is required, such as:

- General and industrial applications
- · Potable water
- Heating
- HVAC (Heating, Ventilating & Air Conditioning)

MAX. WORKING PRESSURE							
DN 32 ÷ 200 (1"¼ - 8")	16 bar (232 psi)						

INSTALLATION BETWEEN FLANGES (DN 32-200)

Vers.		32/40	50	65	80	100	125	150	200
	PN 6								
В	PN10								
В	PN16								
	Class 150								
	PN 6	•	•	•	•	•	•	•	•
т	PN10								
	PN16								•
	Class 150	•	•	•	•	•	•	•	•

standard upon request

*For JIS 5K/10K, please consult with manufacturer.

LEAKTEST:

- EN 12266-1, CLASS A (SUBSTITUTES DIN 3230 - LEAK 1)
- ISO 5208, CLASS A
- API 598, TABLE 5

FACE TO FACE ACC .: CONNECTION BETWEEN

- EN 558. SERIES 20 FLANGES:
- ISO 5752 SERIES 20 • FN 1092-1
- API 609, TABLE 2

DIN 2631

TOP FLANGE:

WORKING STANDARD:

• EN ISO 5211 • EN 593 + A1

Long neck provides full clerance for isolation and installation of all types of actuators

Disc is spherically machined to provide a bubble tight shut-off reduced torque and longer seat life

Seat anchored in body ensures total immobility during the movement of the disc

Extension of seat around the stem provides perfect tightness



to reduce operating torques

Body protected by high quality epoxy

Split shaft reduces hydraulic loss

Fixed lower stem makes outward leakage impossible

NON - DEMOUNTABLE VERSION DN 32 ÷ DN 200 (1" 1/4 - 8")

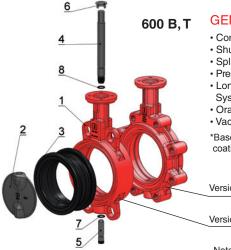
Marking: 600B - wafer type / 600T - lug type

Fixed connection between stem and disc



Lower stem fixed in body





GENERAL INFORMATION

- · Concentric design
- · Shut-off and regulating device
- Split shaft
- Pressed connections non demountable version
- · Long neck of the body according to Heating Systems Regulation standards
- Orange epoxy painting RAL 2002 80 μm*
- Vacuum max 0,2 bar absolute

*Based on customer's request, higher degree of coating can be provided.

Version T = Lug type

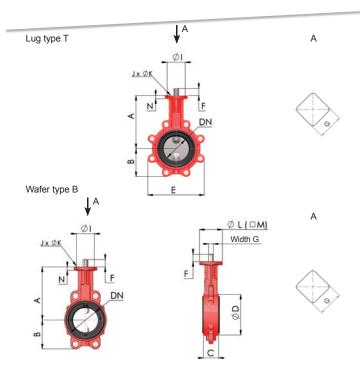
Version B = Wafer type

	MATERIAL SPECIFICATION								
1	Body	Cast iron 0.6025 (GG25) epoxy coated*							
2	Disc	0 - Brass 2.0402 1 - Aluminium bronze 2.0966 2 - Stainless steel 1.4308 (CF8) 3 - Ductile iron 0.7040 (GGG40) epoxy coated 4 - Stainless steel 1.4408 (CF8M)							
	Seat	1 - NBR: - 10 °C + 100 °C							
3		2 - EPDM: - 10 °C + 125 °C							
4	Stem	Stainless steel 13% Cr							
5	Pivot	Stainless steel 13% Cr							
6	Bushing	Delrin							
7	Pivot O-ring	NBR (for gas)							
8	Stem O-ring NBR (for gas)								

*Version T, DN 32 - 40, DN 200 - Body: Ductile iron 0.7040 (GGG40) epoxy coated

Note: Choice of the seat and disc materials for various media will be recommended upon specific enquiry. The above mentioned max. temperatures for each material of seat are accepted only for a specific medium and short time, please consult any specific application with the manufacturer!

DIMENSIONS DN 32-200 (1"¼ - 8")



DN	DN		32	40	50	65	80	100	125	150	200
DN			1″1/4	1″1/2	2″	2″1/2	3″	4″	5″	6″	8″
Version	B T	Α	136	136	146	153,5	163	172,5	192,5	205	234
		В	54	54	64	72	89	100	118	128	166
Valve		С	33	33	43	46	46	52	56	56	60
dimensions	าร	D	78	78	96	113	128	150	184	212	268
		Е	110	110	116	131	173	192	235	258	325¹
Endshaf	Endshaft dimensions		25	25	25	25	25	25	25	25	25
dimension			14								
		-1	50						50/	70	
ISO TOP Flange	,	J	4								
90		K	7					7/92		9	
		L	-	1		7	0		70	70	1
Flange dimension	15	М	70	70	-	-	-	-	70 ²	70 ²	75
	-	N	8	8	8	8	8	8	9,5	9,5	14
Weight	Ту	ре В	1,9	1,9	2,7	3,2	3,7	4,7	6,7	8,4	13,3
Weight	Ту	ре Т	2,3	2,3	3,0	3,7	4,8	6,1	9,2	10,2	15,3
ISO Fla	nge)		F05 ³ / F07					F05 / F07* F07		F07

Dimensions mentioned in mm, weight in kg. ¹For PN 10 308 mm

²Dimensions for version T

DISC

Stainless steel

1.4308 (CF8)

622

612

622

*For version T 3Standard

Stainless steel

1.4408 (CF8M)

624

614

624

Torques mentioned at the right are valid for valves with EPDM seat and stainless disc only, and under the condition that the working medium is water 20 °C. Torque performance for other valves and media is available upon request.

OPERATING TORQUES UPON WORKING PRESSURE (NM)*

DN	32/40	50	65	80	100	125	150	200
PMA 6 bar	6	8	15	20	38	55	70	100
PMA 10 bar	8	10	17	25	46	70	80	125
PMA 16 bar	10	12	20	30	55	85	100	150

DESIGNATION OF BUTTERFLY VALVES - ABO SERIES 600

Aluminium

621

611

Brass

620

610

Operating conditions:

Seat EPDM: - 10°C to 125°C

General application: water, heating systems, air-conditioning

Seat NBR: - 10°C to 100°C

For transport of hydrocarbons, oil, air with oil content, sea water etc.

ABO butterfly valves series 600 can be used from minimal temperature of - 10 °C.

When temperature of medium increases over 120 °C the max. allowed pressure falls:

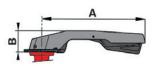
- from 16 bar to 14.4 bar
- from 10 bar to 9 bar

Actuation options: MANUAL GEARBOX WITH HANDWHEEL

Handlever

- Manual gearbox with handwheel
- Electric actuator 24V, 230V, 400V
- Pneumatic actuator
 - single acting
 - double acting

HANDLEVER



DN	32 - 80	100 - 150	200	
Α	200	273	362	
В	76	78	73	
Weight	0,35	0,4	1,45	

DN 32 ÷ 200

SEAT

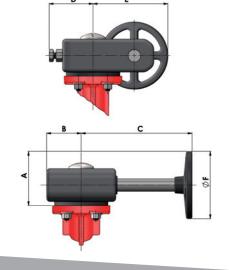
EPDM T

10°C + 125°C NBR

- 10°C + 100°C

EPDM E - Drinking

water + 80°C



DN	32 – 150	200
Α	89	89/127**
В	51	51
С	152	152/185**
D	44	44
E	101	101/138,5**
F	125	125/200*
Weight	1,6	1,6
Wheel	SR5	SR5/SR8*

Ductile

iron

623

613

623

Dimensions mentioned in mm, weight in kg. Valid for SE Series.

*Ontional

**Acc. to handwheel choice

Handlever options

Handlever and gearbox can be supplemented with contacts for signalisation of endpositions.

Colour options

According to customer's request, it is possible to modify the appearance of the colour of butterfly valves ABO.

SERIES 600 FOR GAS

ABO Series 600 Gas butterfly valves can be used for on/off as well as regulation servise for such medias as natural gas, propane, butane, and also coal gas. ABO Series 600 Gas butterfly valves are suitable for placement in pipelines as well as gas stations.

ABO Series 600 Gas butterfly valves can be easily distinguished from other types and valve series as the upper part of the lever is clearly marked in yellow colour. Further, every valve is provided with an identification plate that identifies the valve series as well as production number.

PRODUCT FEATURES:

- · Wafer/Lug type butterfly valve with con-centric design
- Split shaft design in order to reach higher Kv/Cv
- Pressed connections
- Approved and registered for gas by: SZÚ Brno
- Types:
 - Wafer type between flanges PN 6, 10, 16 (Class: 150)
 - Lug type between flanges PN 10/16 (Class: 150)

PRODUCT INFO:

- Range: DN 32 (1" 1/4) DN 200 (8")
- Temperature range: from 0°C up to + 80°C
- · Maximum working pressure: 6 bar
- · Gas Series continues in Series 900 which offers bigger DN valves, approved by DVGW

Note: In the case of other working conditions please contact your ABO office.



TYPE	VEDOLON OF DODY	DANCE		TEMPERATURE		
TTPE	VERSION OF BODY	RANGE	BODY	SEAT	SEAT DISC	
610 BG 612 BG 613 BG 614 BG	wafer type		Cast iron		- Brass 2.0402 - Stainless steel 1.4308 (CF8)	
610 TG 612 TG 613 TG 614 TG	lug type	DN 32 - 200	0.6025 (GG25) epoxy coated*	NBR	- Ductile iron 0.7040 (GGG40) epoxy coated - Stainless steel 1.4408 (CF8M)	0 - 80°C

^{*}Version T, DN 32 - 40, DN 200 - Body: Ductile iron 0.7040 (GGG40) epoxy coated









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Note: The information in this brochure is indicative only. Binding specification will be provided in the offer. ABO valve accepts no liability for damages caused by bad interpretation or use of the information included in this brochure.

5. 2. 2013

Data subject to change.



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